

**For Natural Health
Global K-Health No.1**

OEM/ODM company
specialize in Health
Functional Food/ General
Food



When it comes to quality
of ingredients, packaging,
and product innovation,
Hanpoong Nature Pharm
is truly ahead of the game.



Hanpoong Nature Pharm

will walk together
on the path to a
healthy life close to
nature with all those
who want a nature-
friendly life.

Introduction

Hanpoong Nature Pharm Company derived from a pharmaceutical company, Hanpoong Pharm, which have specialized in natural products for nearly 50 years. We have incorporated the humanitarian philosophy which can benefit the world with functional foods that enhance one's health.

Hanpoong Nature Pharm Company will provide you with stronger and better health.

Hanpoong Nature Pharm Company aims to make the best products that are beneficial to human beings by using only strictly selected raw materials and to guarantee good products according to the GMP and HACCP guidelines.

The central research institute of **Hanpoong Nature Pharm** researches and develops a variety of materials for individually recognized health functional foods from various functional health information required of modern people to keep pace with the aging era, so that companies can tailor the desired products it's devoted to.

Above all, please watch the future of **Hanpoong Nature Pharm**, which fulfills its ethical corporate management and social responsibility to grow into a trusted company.

To reward to our customer's favor, we will always prepare tomorrow and do our best to become a best company that meets the needs of our customers.

Co-Representative In-Sik Jo, Hyung-Kwon Cho



The Alpha and Omega of
Hanpoong Nature Pharm is
“To benefit to all human
being widely” which is
our humanitarian
philosophy!!

History of Hanpoong Nature Pharm

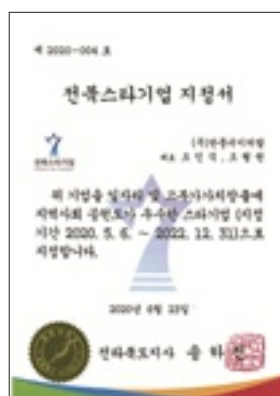
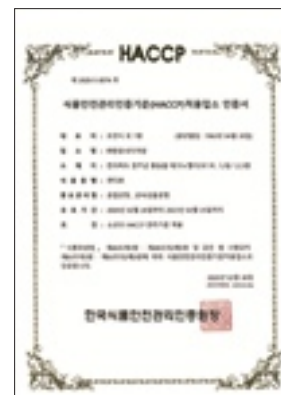
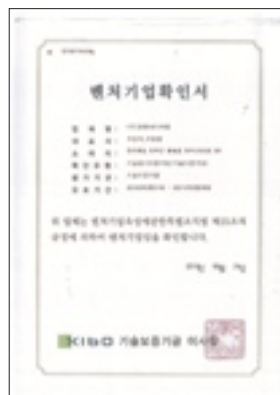
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- 2020**
- Star Enterprise certified by Jeonbuk Province
 - HACCP certified
-
- 2019**
- Established Central Institute of **Hanpoong Nature Pharm**
 - ISO 22000 certified
 - INNO-BIZ certified by Ministry of SMEs and Startups
-
- 2012**
- ISO 9001 certified
 - GMP certified by MFDS
 - Changed to the corporate name of **Hanpoong Nature pharm Co., Ltd**
 - Licensed by Health functional food specialty manufacturing by MFDS
 - Registrations for Food manufacturing and processing business, food subdivision and sales business
 - Completed **Hanpoong Bio** factory building
-
- 2010**
- Established **Hanpoong Bio Co., Ltd.**



Hanpoong Nature Pharm
prepares for the future
through scientific thinking
for a healthy life close to
nature.



Certificate



Business

Hanpoong Nature Pharm can cooperate and support the process with the production of reliable products through efficient production and strict quality control through GMP and HACCP.

Hanpoong Nature Pharm will do our best to improve consumers' health and quality of life.

OEM/ODM for Health Functional Foods and General Foods

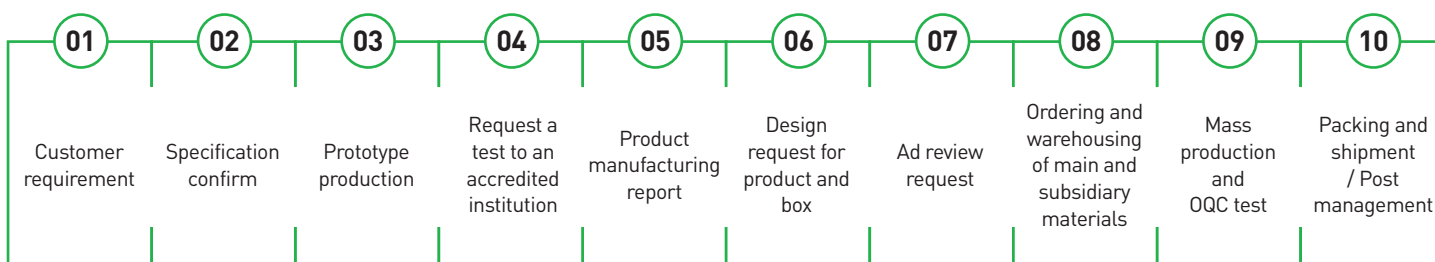
OEM Original Equipment Manufacturing

By producing products according to the customer's request consignment production method to attach and deliver the customer's trademark.

ODM Original Development & Design Manufacturing

A method of providing services for the all process of product planning, development, production, quality control and shipment.

OEM/ODM FLOW



Responding to the era of the 4th industrial revolution, **Hanpoong Nature Pharm** company will provide our customers the core system of the Smart Factory that is integrated and managed from production to quality control through the Manufacturing Execution System.

A P S(Advanced Planning & Scheduling System)

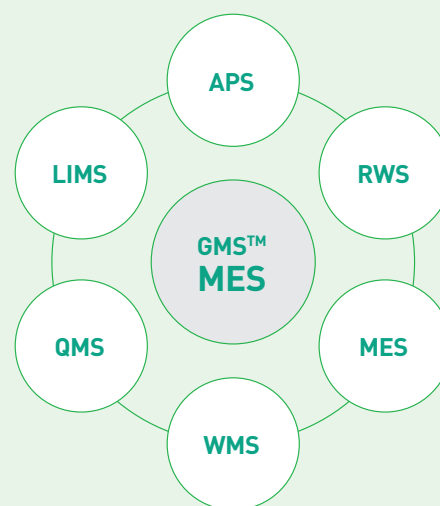
LIMS(Laboratory Information Management System)

QMS(Quality Management System)

RWS(Raw materials Weighing System)

MES (Manufacturing Execution System)

WMS(Warehouse Management System)



About our Factory

Hanpoong Nature Pharm Jeonbuk Wanju Factory have the latest production facilities and specialized technology to manufacture products in a variety of formulations, including powders, granules, tablets, pills, liquids and hard/soft capsules.

We safely supply high-quality products tailored to the customer's request.



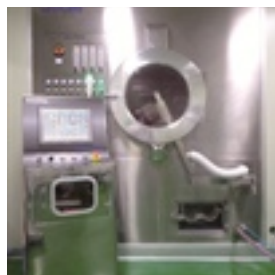
Raw material mixer(1T~3T)



Fluidized bed granulator



Tablet press machine
(single/double)



Coating machine



Capsule filling machine



Automatic sorting machine



PTPpacking machine



Stick pack machine(6/10 lane)



Four-side sealing packaging
machine(4/6 lane)



Bottling machine



Pilling machine(10~150mg)



Packaging machine
(large pills)(3~4g)



Process control office



Liquid packaging machine
(4/10 lane)



Gelatin Melting Tank



Colloid mill



Liquid mixer



Softgel tumbler



Softgel capsule polisher



Softgel sorting machine

Production

Health functional food (notified type, identified type), general food (krill oil, fish collagen, enzyme pill), materials for food and health functional food(plant mixture extract powder).

Packing

Bottle filling (PE, PET, Glass etc.), PTP packing(aluminum), Stick pack packaging, Four-side sealing packaging, Large pill packing, etc.

Formulation

Powder, Granulation(dry/wet, fluidized bed, enteric coated), Tablet(chewable, coated, double-layer, enteric-coated), Capsule(hard/soft, chewable soft), Pill(small/large), Liquid, Jelly, etc.



Powder



Enteric coated granule



Chewable tablet



Tablet



Coated tablet



Double layer tablet



Enteric-coated tablet



Enteric-coated capsule



Hard capsule



Soft capsule (vegetable/animal)



Chewing soft capsule



Jelly stick



Small pill



Large Pill



Liquid



Quality Control

Raw material input ▶ Raw material test ▶ Weighing ▶ Mass Production ▶ Semi-finished products test ▶ Packaging ▶ OQC test ▶ Shipment

Raw material test

Chemical test(general ingredient, heavy metals, etc.), Content test, Microorganisms test(coliform group, number of bacteria, etc.), document review.

Semi-finished products test

Chemical test, Functional ingredient's content test, Process inspection.

OQC test

Test for standard specification(description, functional ingredient, heavy metal, residual solvent, etc.), Microorganisms(coliform group, number of bacteria, etc.), Packaging test, Stability test, etc.

GMP certified company



GMP is an abbreviation of "Good Manufacturing Practice", which refers to manufacturing and quality control standards to guarantee the quality of health functional foods.

HACCP certified company



HACCP is an abbreviation for Hazard Analysis and Critical Control Point, which is called HACCP or Food Safety Management Certification Standard.

Hanpoong Nature Pharm is a company that applies GMP and HACCP to manufacture high-quality health functional foods, and has systematic standards for production and quality control throughout the entire process, from input of raw materials to production, packaging and shipment, including structural facilities in the workplace.

As a company that GMP and HACCP certified, we have systematized and implemented the four standard regulations, including the general standard, manufacturing management standard, manufacturing hygiene management standard, and quality management standard, thereby producing safe and reliable products with guaranteed quality.



Analysis Room 1



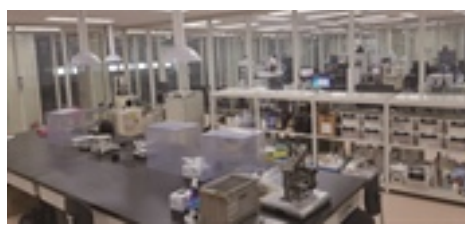
Analysis Room 2



Chemical Lab



Hume Hood Room



Formulation Development Room



Central Institute

Product Standard Management

1. Product manufacturing report
2. Product overview
3. Raw material and ingredient mix ratio
4. Manufacturing process chart
5. Manufacturing method
6. Theoretical output by manufacturing unit and process
7. Priority management target and management method for quality improvement and hazard removal
8. Reference standards and test methods of raw materials
9. Standard specification and test methods for finished products
10. Review of standards and test methods for packaging materials
11. List of manufacturing facilities and equipment
12. List of quality control facilities and equipment
13. Reasons for setting the expiration date and storage

Major Research Equipment

· Direct Mercury Analyzer	· GC-MS	· High Speed Centrifuge
· HPLC	· ICP OES	· Moisture Analyzers
· Spectrophotometer	· UPLC	· Water Activity Meter

Hanpoong Nature Pharm Central Research Institute has been researching and developing health functional foods with high-quality natural ingredients obtained from natural raw materials with the aim of improving the quality of human life.

Hanpoong Nature Pharm has been recognized for its research, development, and technology through years of experience in product development and collaboration with leading domestic food and pharmaceutical companies.

Also, it has produced good results in the field of development of individually approved raw materials under independent research and development, entering the stage of trying to conclude.

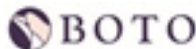
With this, I am confident that the research capabilities of Central Research Institute of **Hanpoong Nature Pharm** can take a leap forward.

Hanpoong Nature Pharm promises to continue to devote itself to research and development to improve the quality of life in Korea.

Thank you!



Partner Companies



Product Families



Body fat reducing products



Intestinal health products



Joint/Bone health products



Blood circulation improvement products



Skin health products



Eye health/ Vitamin products



Liver health products



Immune function improvement products



Map & Directions

Headquarter/Seoul

Subway: line 2 Bangbae station Exit 2(Direction of Baekseok Arts Univ.)
3-minute walk
→ 100, Hyoryeong-ro, Seocho-gu, Seoul



Jeonbuk Wanju Factory

Driving direction: 5 minutes from Iksan IC to Bongdong-eup, route 720
→ 91, Technovelly 2-ro, Bongdong-eup, Wanju-gun, Jeollabuk-do



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