



OUR DAIRY SOLUTIONS
FOR YOUR QUALITY NUTRITION

Condensed and Evaporated milk

SWEETENED CONDENSED MILK

8 % full cream / 4 % semi-skimmed / 1 % low fat / 8 % vegetable fat-filled

Sweetened condensed milk is a rich and creamy dairy product made from fresh milk and sugar. Its smooth texture and pleasant sweetness make it ideal for desserts, bakery and confectionery products, creams, fillings and fresh toppings.



Composition

	8% full cream	4% semi-skimmed	1% low fat	8% vegetable fat-filled
Fat %	min 8 %	max 4 %	max 1%	min 8 %
Protein %	min 7,2 %	min 7,5 %	min 9 %	min 2,2 %
Total solids %	min 73 %	min 72 %	min 72 %	min 71 %
Total milk solids %	min 28 %	min 24 %	min 26 %	-
Non-fat milk solids %	min 20 %	min 20 %	min 25 %	min 17 %

Packaging

Retail

Packaging

Secondary packaging

Tertiary packaging

20' sea container (without pallets)

Truck (on pallets)

397 g

Tin cans

Cartons of 48/24 cans

Shrink-wrapped trays of 12/6 cans

EUR pallets (80 × 120 cm)

48 000 cans

48 384 cans (24 pallets)

1 kg

Tin cans

Cartons of 24/12 cans

Shrink-wrapped trays of 6 cans

EUR pallets (80 × 120 cm)

20 280 cans

20 160 cans (24 pallets)

Industrial

Packaging

13 kg

Plastic bucket (non-hermetic packaging)

1 000 kg

Bag-in-container (non-hermetic packaging)

Shelf life

Retail packing - 18 months

Industrial packing - 3 months (0° - +10° C)



Hot drinks



Bakery



Confectionery



Toppings



Ice cream

EVAPORATED MILK

7,5 % full cream / 8,1 % full cream / 9 % full cream / 7,5 % vegetable fat-filled

Evaporated milk is made from fresh milk and offers a rich, creamy taste with a smooth, velvety texture. It is ideal for tea, coffee and cocoa, soups and savoury dishes, as well as bakery, confectionery, creams and ice cream. It can be used as a convenient alternative to regular milk or cream.



Composition

	7,5 % full cream	8,1 % full cream	9 % full cream	7,5 % vegetable fat-filled
Fat %	min 7,5 %	min 8,1 %	min 9 %	min 7,5 %
Protein %	min 6,5 %	min 6,8 %	min 8 %	min 6 %
Total solids %	min 25 %	min 26 %	min 31 %	min 25 %
Total milk solids %	min 25 %	min 26 %	min 31 %	-
Non-fat milk solids %	min 17,5 %	min 17,9 %	min 22 %	min 17,5 %

Packaging

Retail

Packaging

Secondary packaging

Tertiary packaging

20' sea container (without pallets)

Truck (on pallets)

410 g

Tin cans

Cartons of 48 or 24 cans

Shrink-wrapped trays of 12 cans

EUR pallets (80 × 120 cm)

44 160 cans

46 800 cans (25 pallets)

320 g

Tin cans

Cartons of 48 or 24 cans

Shrink-wrapped trays of 12 cans

EUR pallets (80 × 120 cm)

48 000 cans

48 384 cans (24 pallets)

Shelf life

Retail packing - 18 months



Hot drinks



Cooking



Soups & Sauces



Confectionery



Ice cream

MILK CARAMEL *DULCE DEL LECHE*

Milk caramel *Dulce de leche* is a rich and creamy caramelized dairy product made from fresh milk, with a smooth texture and distinctive caramel flavour. It is ideal for desserts, bakery and confectionery products, creams, fillings and ice cream, adding a rich caramel taste and appealing colour.



Composition

	Milk caramel <i>Dulce de leche</i>
Fat %	min 6 %
Protein %	min 5,9 %
Total solids %	min 68 %
Total milk solids %	min 20 %
Non-fat milk solids %	-

Packaging

Retail	397 g	1 kg
Packaging	Tin cans	Tin cans
Secondary packaging	Cartons of 48 or 24 cans Shrink-wrapped trays of 12 or 6 cans	Cartons of 24 or 12 cans Shrink-wrapped trays of 6 cans
Tertiary packaging	EUR pallets (80 × 120 cm)	EUR pallets (80 × 120 cm)
20' sea container (without pallets)	48 000 cans	20 280 cans
Truck (on pallets)	48 384 cans (24 pallets)	20 160 cans (24 pallets)
Industrial	13 kg	
Packaging	plastic bucket (non-hermetic packaging)	

Shelf life

Retail packing - 12 months
Industrial packing - 3 months (0° - +10 °C)



Bakery



Confectionery



Fillings



Toppings



Ice cream

CONDENSED MILK FOR YOUR BRAND

Marijampolės pieno konservai is the only condensed milk producer in the Baltic States, with production experience dating back to 1977. Since 2026, the company became part of VILVI Group. With a production capacity of 10 million cans per month, we offer flexible private label solutions and develop condensed milk products tailored to your market needs and specifications.



WE OFFER:

- Fast lead times
- Tailor-made formulations
- Extensive international export experience
- Capacity to support high-volume retail and export programmes
- Experience working with the biggest international retail chains worldwide



Certified



ISO 14001:2015



ABOUT VILVI GROUP

Lithuania has long been famous for its dairy products. With more than 30 years of experience, Vilvi Group is known in export markets as VILVI and is one of the biggest dairy producers in the Nordic countries. Vilvi Group operates 7 factories and exports condensed milk, dairy ingredients, yellow cheese and mozzarella to more than 80 markets around the world. By cooperating with local farmers and maintaining control over every stage of the production process, we can ensure that our products are made from fresh milk and offer the highest quality and functionality to our customers.



7

factories



80

export markets



~ 1 500 T

processed
milk / day



~ 160 000 T

produced
products / year



~ 10 million

condensed
milk cans / month



~ 3 500 T

produced
powders / month



~ 1 000 T

produced
butter / month



~ 4 000 T

produced
cheese / month

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